

Work Order ID 99927

99927

Page 1

April-16-13 11:35:10 AM

Item ID: D206-781-023

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Floor Protector (Passenger Cabin)

Start Date: 4/16/13 Start Qty: 1.00

1

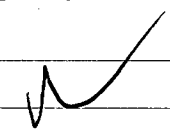
Cust Item ID:

Required Date: 4/17/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



100

DC

0.00

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-023
CHG 001

13.6.11

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

13.6.11.50
13/4/12 (1)

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control



13.6.11

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Item ID: D206-781-023 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Floor Protector (Passenger Cabin)
 Start Date: 4/16/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 4/17/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-023								
	Location: <u>040</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten: 13-06-12

Picklist Print

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Work Order ID: 99927

Parent Item: D206-781-023

Parent Item Name: Floor Protector (Passenger Cabin)

Start Date: 4/16/13

Required Date: 4/17/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
verified by:EC

IPP Rev:B add comment for d3800 DD 10.03.08

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3898-1 Floor Protector (206L)		Manufactured	No			110	Each	0.0000	1	1	99112		
D3934-041 Clip Assembly		Manufactured	No			110	Each	16.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st073		16							
				98216		16							
D3800-1-100 Hook and Loop Strip (1" Soft)		Manufactured	No			110	f	38.7940	8.333	8.333	8-34		
				(D3800-1-100-500) cut (2) at 50.00" as per dwg **per kit**									
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		38.794							
				85354		2							
				93553		36.794							
D3800-3-100 Hook and Loop Strip (1" Hard)		Manufactured	No			110	f	32.6630	8.333	8.333	8-34		
				(D3800-3-100-500) cut (2) at 50.00" as per dwg **per kit**									
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST065		32.663							
				85355		2.535							
				93554		30.128							
AN525-T0R6 Screw		Purchased	No			110	Each	141.0000	4	4	127307	4/13/13	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST344		141							
				122151		100							
				122814		41							

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Setup Start

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1

Cust Item ID:

Required Date: 4/17/13 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-781-023
CHG 001

ULS 13-04-18

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

13/4/12 (1)

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

5.0 PARTS LIST

REFERENCE ONLY

5.1 BELL 206 A/B

SRP

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D208-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

